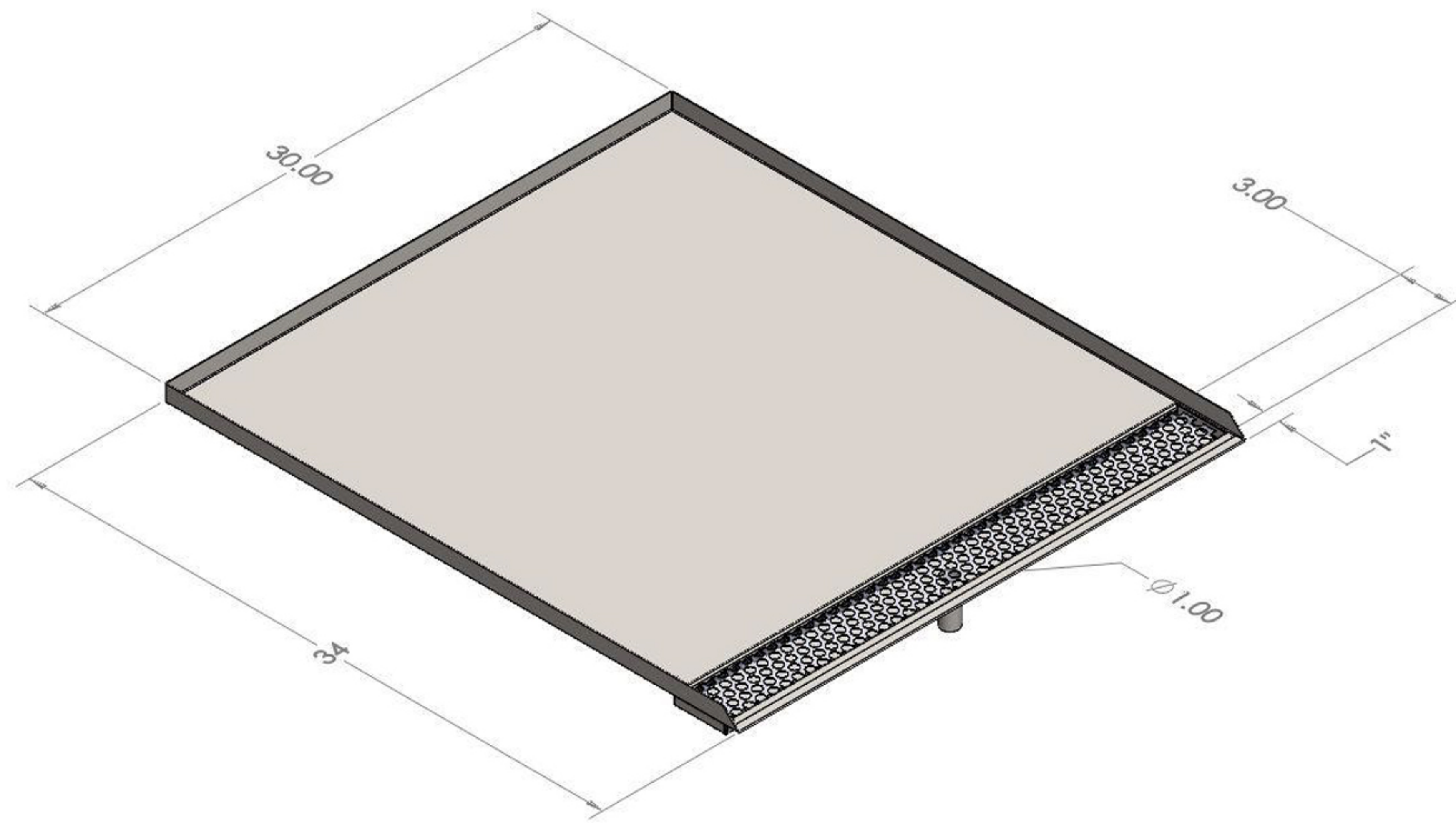


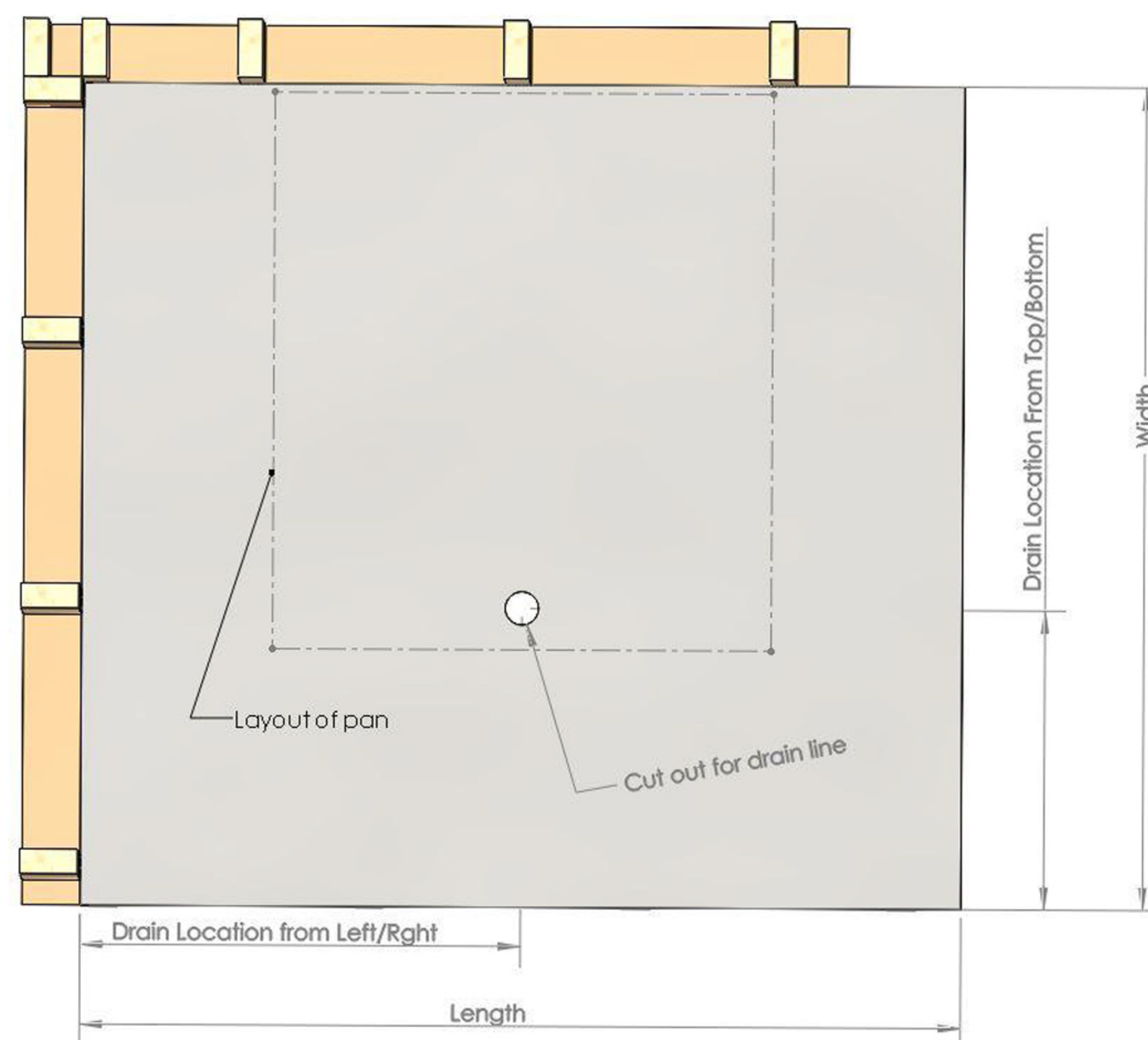
Open Front Trench Drain Pan Installation Guide

Step 1: Before installing your Open Front Trench Drain Pan, verify that your desired placement is suitable based on the pan's dimensions, as well as the pan's drain position when compared to the planned or pre-existing drain line location. More on the drain line below.

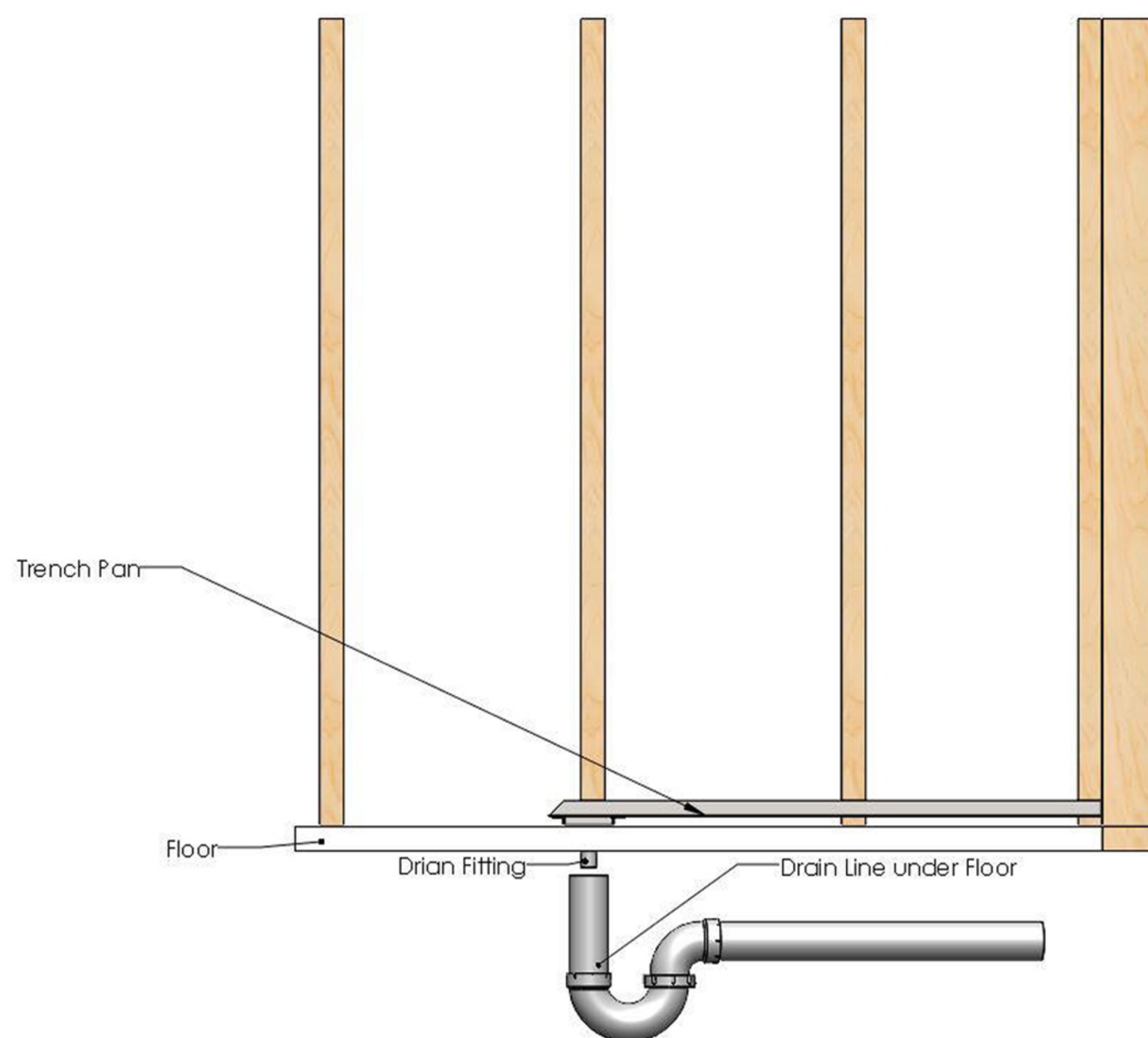


Step 2: Note the drain line location (whether planned or previously installed) and ensure that you have the correct components to connect the pan's drain to the drain line. If a drain line is not already installed, verify the desired location based on the position of the drain fitting (found within the pan's trench). To do that, measure from the side of the pan, as well as from back to front.

Top View

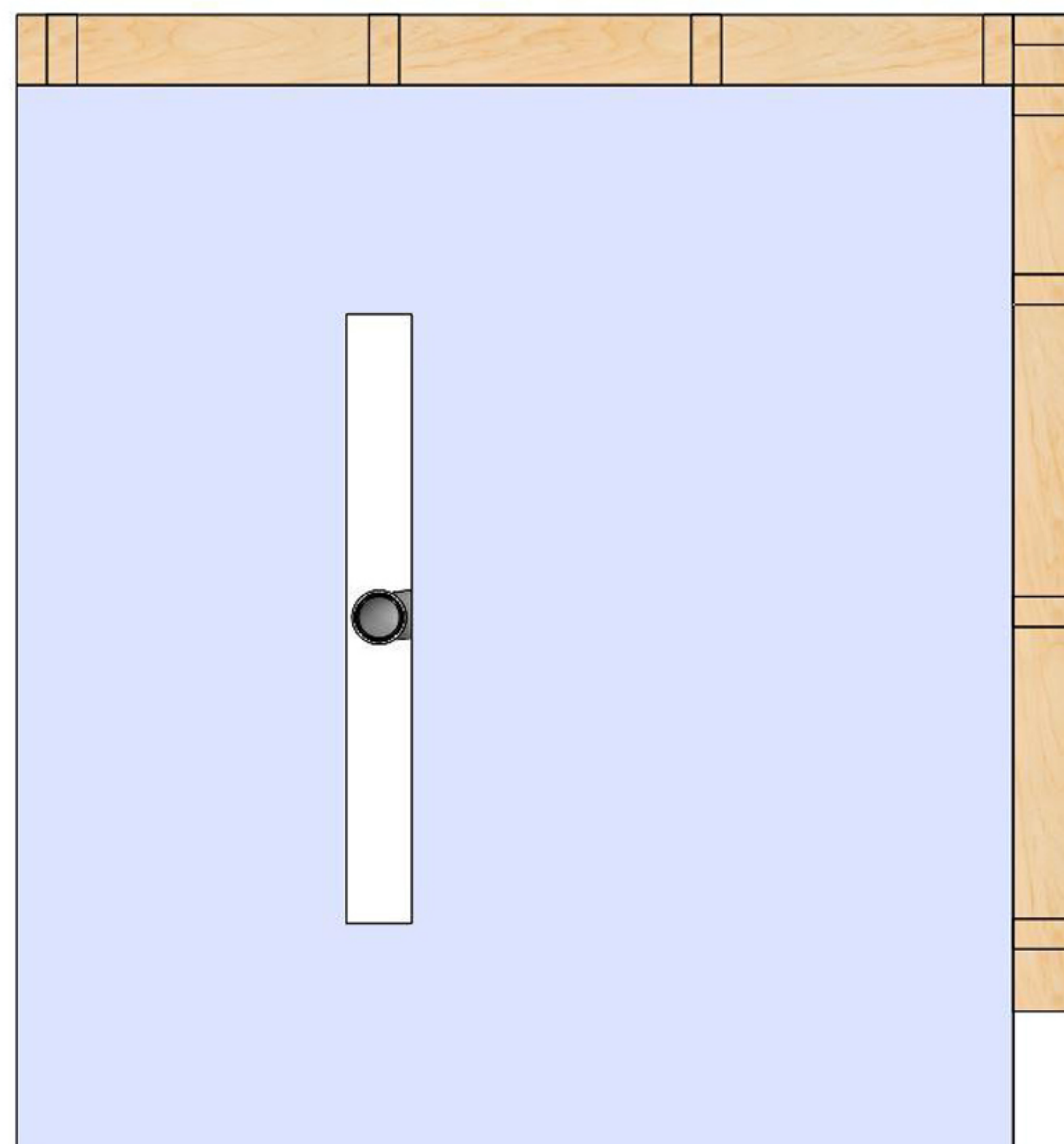


Special Note: Align the drain fitting (found within the pan's trench) with the drain line under your floor. However, do not attach the drain line to the drain fitting at this time.



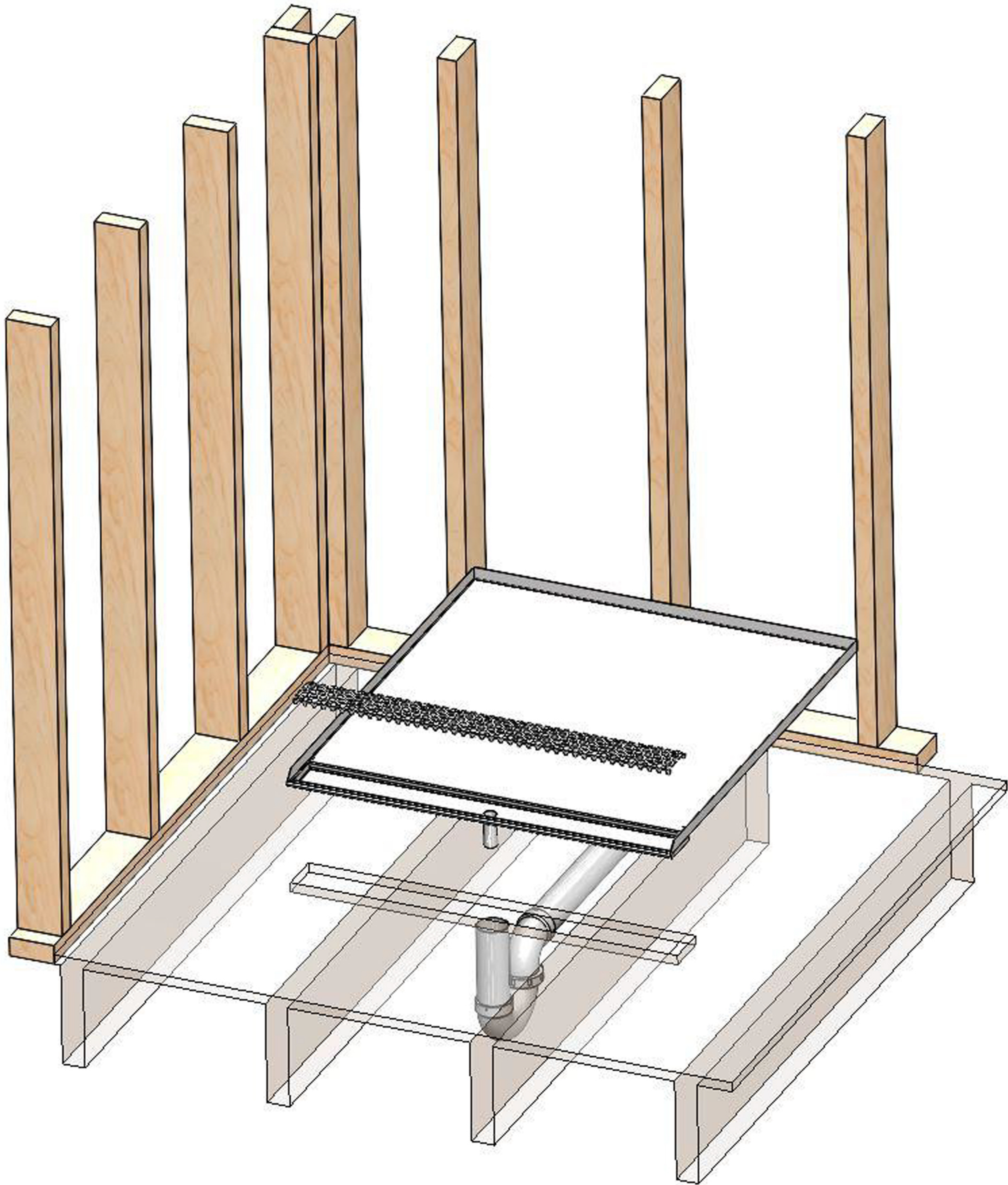
Step 3: Mark the outline of the drain pan's trench area on your floor. The finished cutout area needs to allow for 1/8" buffer around the trench to ensure a proper fit.

Special note: If a floor joist crosses the path of the trench area, it may be necessary to notch the joist to allow the trench to fit properly. To be clear, do not cut completely through any floor joists



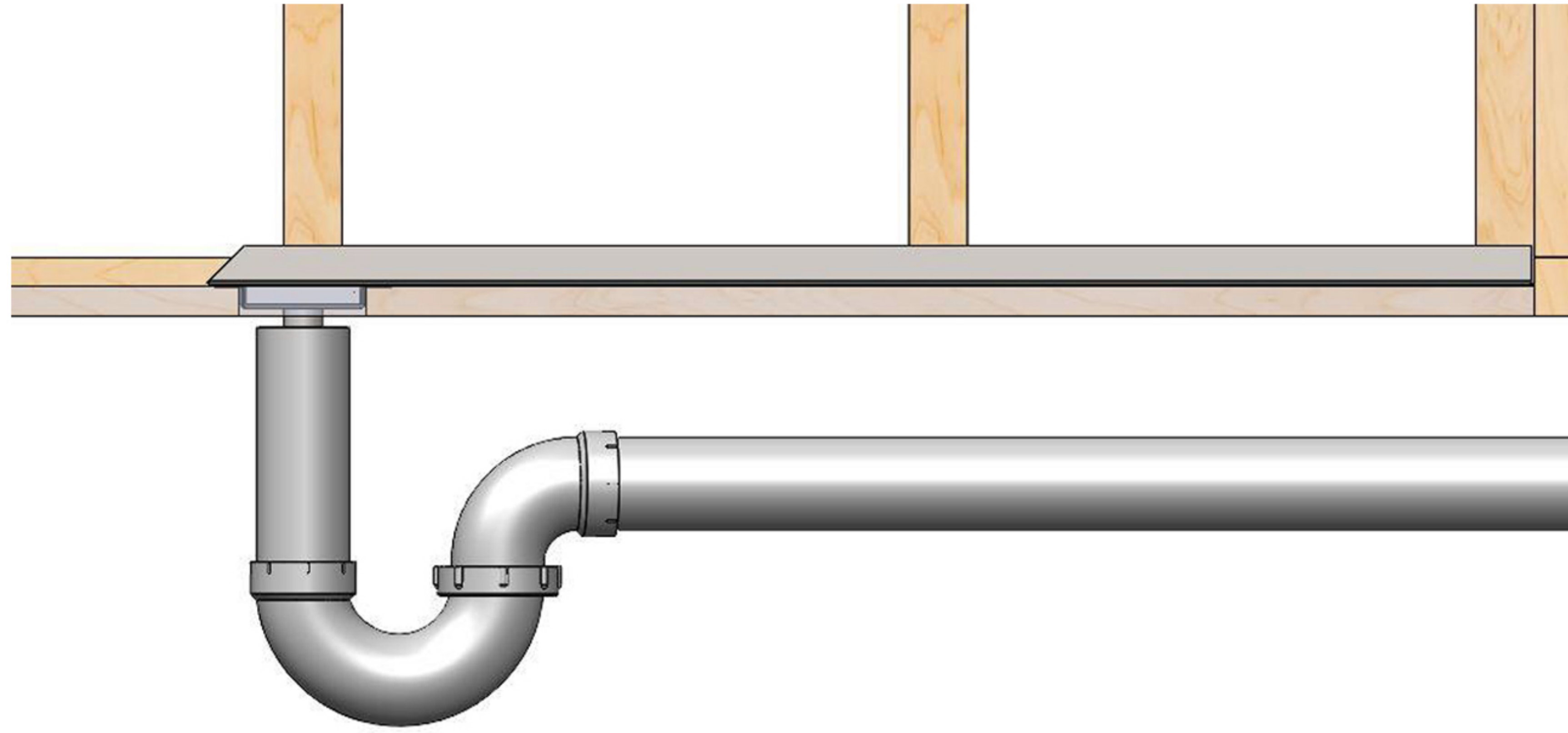
Step 4: Install the trench drain pan making sure that both the trench is aligned with the cutout in the floor and that the drain line is aligned with the drain fitting on the pan. The pan should be installed with pan in the same orientation as the floor.

Note: If the floor joist crosses the path of the trench area, it may be necessary to notch these joists to allow for insertion of trench. It is not recommended to completely cut through the floor joists.

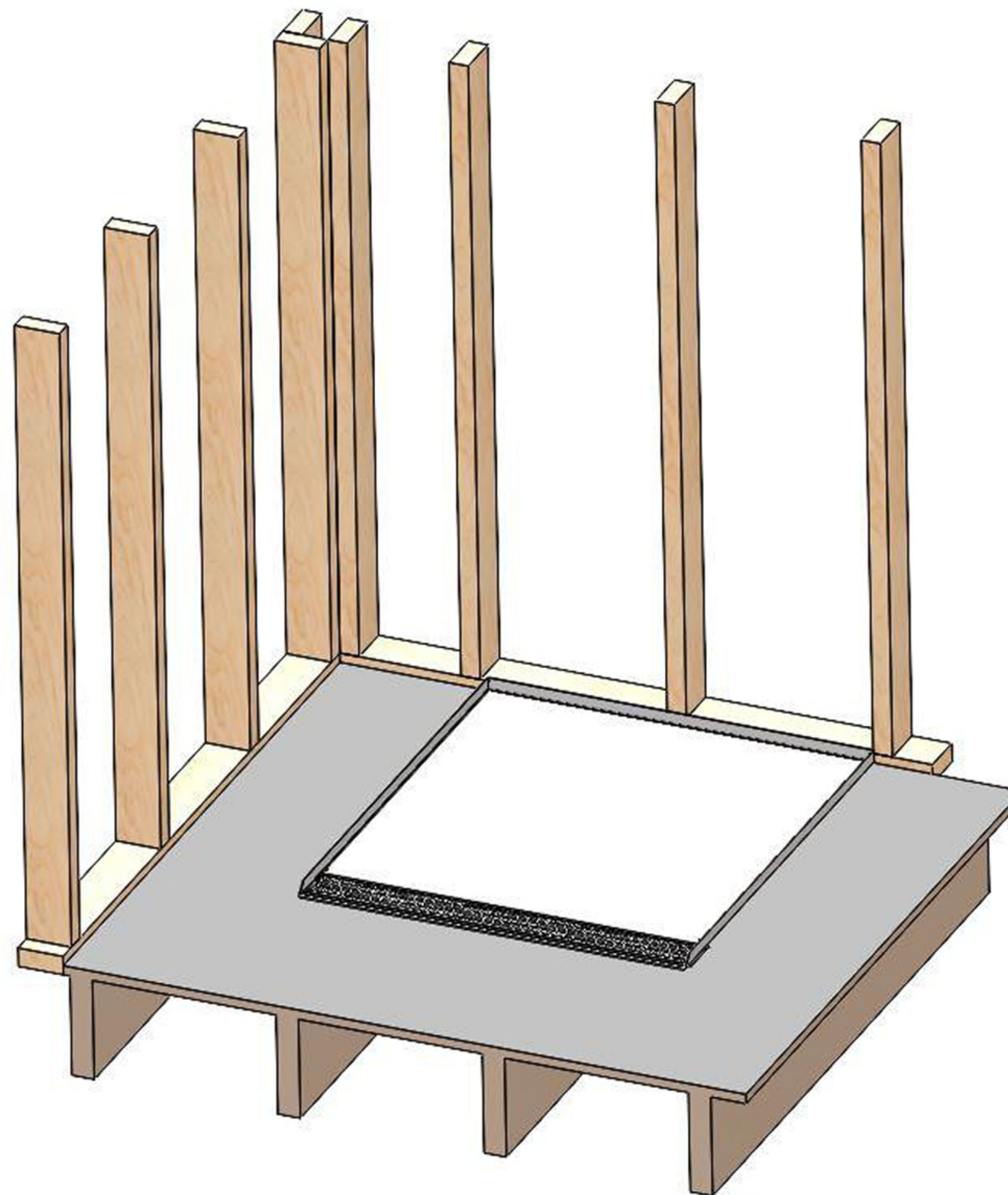


Step 4: Install the trench drain pan. Take special care to align the trench area with the cutout in your floor, as well as aligning the drain fitting within the trench with the drain line installed in step two.

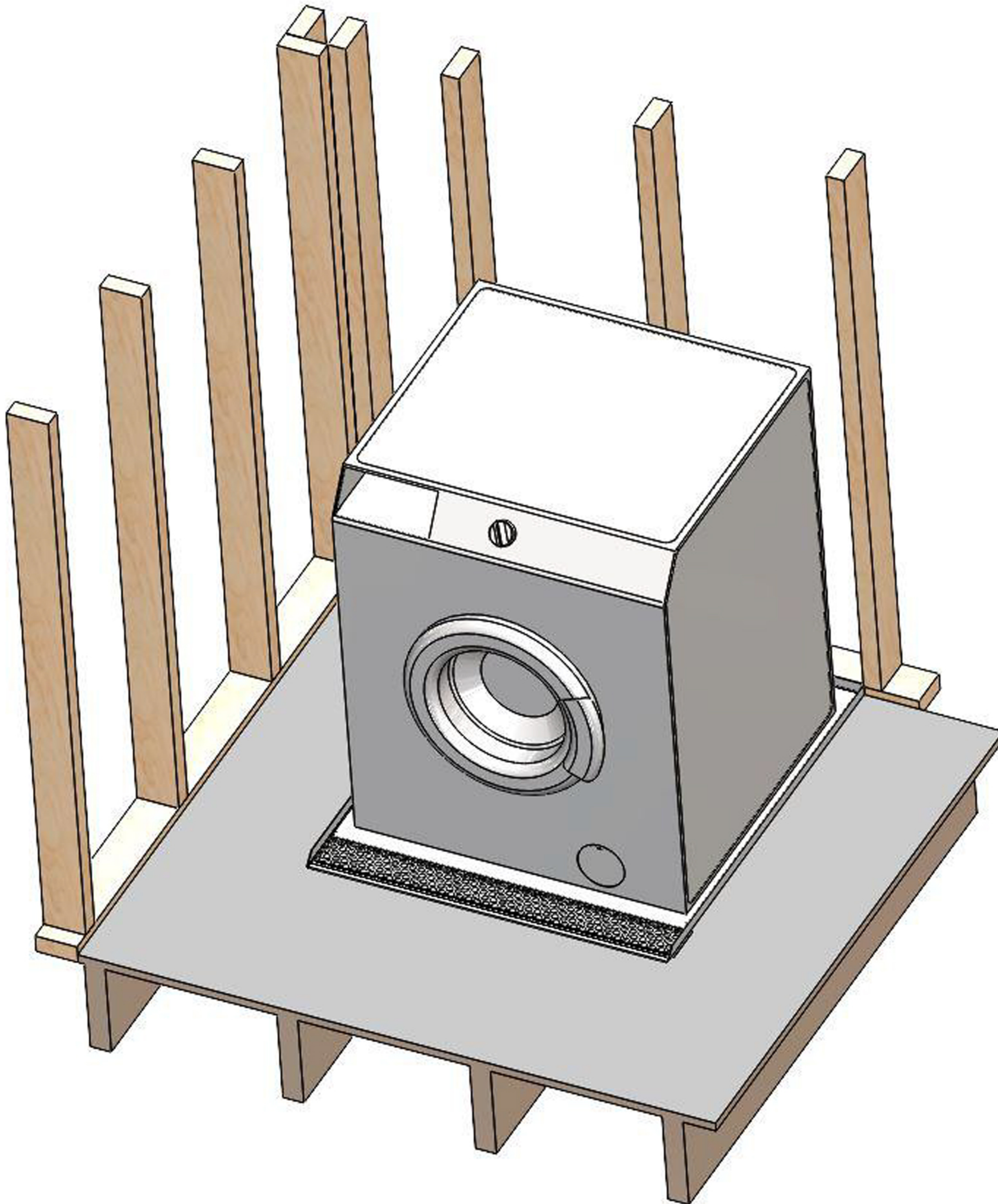
Special note: For optimal function, it is best to ensure there is a slight grade from the back of the pan to the trench. Also, the drain line will need to proceed on a downward grade from the drain fitting within the trench to the drain line's outlet.



Step-5: Install the perforated insert in the trench so that the cover extends across the trench in a level position.



Step-6: Insert your machine into the trench drain pan and hook up the appropriate components.



All that is left now is to enjoy the peace of mind that if your appliance were to fail, your home is protected from leaks thanks to the Open Front Trench Drain Pan.